### **Priming Guideline**

# WIDOSEAL-LF 1K for upstands on roofs, balconies and terraces, flat roofs and concrete components



Subsoil, surfaces, material	Pre-treatment	Priming	Notes	
Roof sheets				
EPDM -Roof sheets	Frequently possible, tested roof sheets and how they need to be pre-treated can be enquired.  Many Sheets must be roughened.			
FPO/TPO-Roof sheets	Frequently possible, tested roof sheets and how they need to be pre-treated can be enquired			
Bitumen with slate	Brush the sheeting thoroughly	No priming necessary		
PVC- Roof sheets	Clean with WIDOPAN-Cleaner  Mechanically roughen the surface.	WIDOPUR-Primer FTE		
Bituminous cold self-adhesive sheeting	Flame-treat the surface	WIDOPUR-Primer FTE		
EVA/VAE-Roof sheets	Frequently possible, tested roof sheets and how they need to be pre-treated can be enquired			
Mineral surfaces				
Concrete, screed	The surface needs to be dry (max. ≤ 6 %) dampness), free from dust, sustainable, free from separating agents and other substances which lower the adhesion.	No priming necessary	In case of components with earth contact and rising moisture use WIDOPOX-Special Primer.	
Dry stones e.g., lightweight concrete, Lime Sand, fiber cement board	The surface needs to be dry (max. ≤ 6 %) dampness), free from dust, sustainable, free from separating agents and other substances which lower the adhesion	No priming necessary		
Insulants				
Extruded / expanded polystyrene PUR/PIR	Lamination required	No priming necessary		
Metallic surfaces				
Zinc, galvanised steel	Degrease and clean with WIDOPAN- Cleaner MEK	WIDOPUR-Primer FTE		
	Mechanically roughen the surface.			
Copper, stainless steel, aluminium	Degrease and clean with WIDOPAN- Cleaner MEK	No priming necessary		

The technical recommendations relating to the use of our products are based on the best of our knowledge and experience. They do not however relieve the purchaser of the responsibility for testing our products to determine their suitability for the intended purpose. This Priming Guideline ceases to be valid when a new edition is issued.

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	Mechanically roughen the surface.			
Lead	Degrease and clean with WIDOPAN- Cleaner MEK	No priming necessary		
Other				
Window glass	Clean with WIDOPAN-Cleaner	No priming necessary		
Wood sawed, without chemical wood protection, OSB boards	The surface needs to be dry (max. ≤ 6 %) dampness), free from dust, sustainable, free from separating agents and other substances which lower the adhesion	No priming necessary		
Synthetic window- and doorframes	Clean with WIDOPAN-Cleaner	WIDOPUR-Primer FTE		

Additional fastening may be required for connections and edges (see professional rules for waterproofed roofs). Otherwise, manufacturer's specifications apply as well as all technical specifications from Widopan Produkte GmbH.

#### Further notes:

If required, send us a sample of the surface of at least 30  $\times$  50 cm. We will then determine the optimal pre-treatment for the surface. Surfaces need to be free from dust and dry, free from loose parts and free from oil and grease.

Before and during the application of liquid waterproofing, please take care of the dew point (+3 °C) (refer to the dew point table). You need to prevent moisture and moisture inclusion within the waterproofing.